



Ashley Engineering is an independent family owned business established in 1961. We manufacture precision quality pressure diecast and gravity diecast components from our fully equipped facility whilst meeting exacting standards of quality and customer service.

We have been providing a reliable service to a loyal customer base in a wide range of industries for over five decades. Situated in the heart of Lancashire (UK) close to the motorway network of the M62, M6, M65 and M66 we deliver to customers throughout the UK.

With over fifty years experience we offer the combination of Zinc and Aluminium diecastings from our foundry together with bespoke tool design and manufacture along with our comprehensive in-house finishing facilities.

**Contact us today and find out how we can help your business grow.**

[www.ashleyengineering.co.uk](http://www.ashleyengineering.co.uk)



#### CONTACTS

##### GENERAL ENQUIRIES

Tel: 01254 356150

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##### PRODUCTION MANAGER

**ASHLEY ROWBOTTOM**

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##### FOUNDRY MANAGER

**BRADLEY ROWBOTTOM**

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##### SALES MANAGER

**ANDREA PICKERING**

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Tel: 01254 356152

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Sales Enquiries and Quotations  
[sales@ashleyengineering.com](mailto:sales@ashleyengineering.com)

#### Ashley Engineering



Stonebridge Mill  
Stonebridge Lane  
Oswaldtwistle  
Accrington  
Lancashire BB5 3HX

**Manufacturers of Pressure and Gravity Diecastings in Aluminium & Zinc. Tool Makers & CNC Machining. Plastic Injection Mouldings and Powder Coating.**

## Ashley Engineering



- Zinc & Aluminium Diecasting Foundry
- Injection Moulding
- Tool Room
- Powder Coating
- CNC Machining

- Assembly & Finishing
- Tool & Mould Design
- Gravity Diecasting
- High Pressure Diecasting



### Approved suppliers to a wide range of industries.

We are approved suppliers to many leading companies and the supply chains of MOD and Aerospace, Electrical, Lighting, Valves & Pumps, Automotive and the Construction, Food & Beverage industries each demanding exacting standards of quality.

Accredited to ISO-9001:2008

## Comprehensive Finishing Services

Here at Ashley Engineering we have a range of metal finishing processes standard to the industry all under one roof. We use leading brand equipment and consumables to achieve a consistent surface finish of the highest standards expected by our customers. The texture and appearance of the finished product is just as important to ensure the long term durability of the part.

In our assembly and finishing department we have skilled and experienced staff who can machine assemble and paint ready for shipping direct for use by the end user.

#### HIGH PRESSURE DIECASTING.

In a comprehensive range of Aluminium and Zinc Alloys.



We are equipped with fully automated machines, all with ladling, spraying extraction and cooling systems. Machine capacity ranging from 160t to 700tonnes with weights 2.5kg to 12.5kg.

#### GRAVITY DIECASTING

Made from high quality Aluminium Alloys in our fully equipped foundry. Weights 5kg to 60kgs.

#### POWDER COATING

A choice of colours are available conforming to the classic RAL system. A conveyor system capable of carrying 100's of parts and a manual booth for larger products are used. This hard wearing finish is often the preferred choice for diecast products



#### INJECTION MOULDING

We manufacture high quality injection moulded products in variety of plastics and rubber. Polypropylene, Nylon, Acetal, Polycarbonate and Thermo Plastic Rubber. Using digitally controlled machines of 50t to 330tonnes for a wide range of industries and applications.

#### TOOL DESIGN & MANUFACTURE

Skilled Tool Makers with decades of experience provide our customers with the best results. Bespoke tool design using 3D CAD software and high quality materials ensure tools produce the best products.

- reliable service
- competitive prices
- shorter leadtimes
- flexible batch sizes
- one stop shop
- prompt quotes
- prototypes and sampling.
- consignment stock
- material traceability



Quality & Service